



SAFETY DATA SHEET
According to Regulation (EC) No 1907/2006 and 453/2010 (REACH)

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1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trademark:	ULTEM™
Product Code:	2400 - 1000
Product Description:	Polyetherimide [CASRN proprietary] glass fiber filled
Product Type:	Commercial Product
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
Company:	SABIC Innovative Plastics B.V. Plasticslaan 1 P.O. Box 117 4600 AC Bergen op Zoom The Netherlands
Manufacturer:	SABIC Innovative Plastics Ottergeerde 22-28 4941 VM Raamsdonksveer The Netherlands
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Emergency Transportation/CHEMTREC (24 HOUR):	800 424-9300 (USA) +1 703-527-3887 (globally, outside USA)
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3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Type Mixture

HAZARDOUS COMPONENTS:

Chemical Name	CAS Number	Weight %	Classification (67/548/EEC):	GHS Classification (EC) No. 1272/2008 [CLP]:
Fiberglass, EU/GHS classified	65997-17-3	30-70	Classification: Carc.Cat.3;R40	Carc.2 (H351)

For the full text of the H-phrases, if mentioned in this section, see Section 16.

The non-hazardous components and exact percentage (concentration) of the composition have been withheld as a trade secret.

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

4. FIRST AID MEASURES

- If Inhalation:** Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.
- On skin contact:** Immediately cool the skin by rinsing with cold water after contact with hot material. Wash off immediately with soap and plenty of water. Consult a physician.
- On contact with eyes:** Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.
- On ingestion:** No hazards which require special first aid measures.
- Precautions:** Cool molten product on skin with plenty of water. Do not remove solidified product. Do not peel polymer from the skin.

5. FIRE-FIGHTING MEASURES

Autoignition Temperature: 630°C (1166°F) estimated

Explosive Limits

upper: Not determined
lower: Not determined

Suitable Extinguishing Media: Use dry chemical, CO2, water spray or "alcohol" foam

Unsuitable Extinguishing Media for Safety Reasons: Do not use a solid water stream as it may scatter and spread fire

Hazards from Combustion Products: Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments, nitrogen oxides, hydrogen cyanide.

Specific Hazards: Take precautionary measures against static discharges During processing, dust may form explosive mixture in air Thermal decomposition can lead to release of irritating gases and vapors

Special Protective Equipment for Firefighters: In the event of fire, wear self-contained breathing apparatus (EU: NEN-EN137)

6. ACCIDENTAL RELEASE MEASURES

Clean up:	Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.
Personal Precautions:	See section 8.
Environmental Precautions:	Do not flush into surface water or sanitary sewer system. Material should not be released into the environment.

7. HANDLING AND STORAGE

Handling:	Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.
Storage:	Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits: No components with information, unless noted below

Chemical Name	Fiberglass, EU/GHS classified
EU TWA	65997-17-3
Netherlands OEL - MAC	5 mg/m ³
	10 MGM3 Dust.
	2 MGM3 Respirable dust.
	2 FIBERS/CM3 Respirable fibers.
UK EH40 MEL (TWA)	WEL_TWA: 1 mg/m ³ as W; WEL_STEL: 3 mg/m ³ as W
Spain - Valores Limite Ambientales - VLE	1FIBERS/CM3
	0.5FIBERS/CM3
Switzerland SUVA Limit Values at the Workplace Data - Time Weighted Average (TWA):	Kol_C: k_1C ; Comments: No data
Norway Exposure Limit Values Data - Threshold Limit Value:	KONS: 5 mg/m ³ totalstøv
Ireland Exposure Limit Values Data - Time Weighted Average (TWA):	TWA 5 mg/m ³ , 1 fibres/cm3 of air
Italy - OEL	0.2 FIBERS/CM3 Fiber.
	1 FIBERS/CM3 Fiber.
	5 MGM3 Inhalable fraction.

**SABIC Recommended Exposure Limits have been established for certain chemicals.*

Engineering Measures to Reduce Exposure:	In the case of hazardous fumes, wear self-contained breathing apparatus. Wear face-shield and protective suit for abnormal processing problems. Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery. Handle in accordance with good industrial hygiene and safety practice for diagnostics. Provide appropriate exhaust ventilation at machinery and at places where dust can be generated.
Hand Protection:	Protective gloves should be worn. (EU: NEN-EN 374).
Eye Protection:	Safety glasses with side-shields. (EU: NEN-EN 165-166).
Respiratory Protection:	In the case of hazardous fumes, wear self contained breathing apparatus. In case of insufficient ventilation wear suitable respiratory equipment. (EU: NEN-EN149).
Body Protection:	Long sleeved clothing. (EU: NEN-EN 340-369-465).
Hygiene Measures:	When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Appearance:	Pellets
Color:	Same as color code
Odor:	None
Melting point/range:	Various
Autoignition Temperature:	630°C (1166°F) estimated
Vapor Pressure:	Negligible
Water Solubility:	Insoluble
Evaporation Rate:	Negligible
Specific gravity:	>1; (water = 1)
Explosive Limits	
upper:	Not determined
lower:	Not determined
VOC content (%):	Negligible

10. STABILITY AND REACTIVITY

Stability:	Stable under ambient conditions. Hazardous polymerization does not occur.
Conditions to Avoid:	Avoid temperatures above 630°C. To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous.
Hazardous Decomposition Products:	Traces of phenol, alkylphenols, diarylcarbonates, hydrocarbons, nitrogen oxides (NOx).

11. TOXICOLOGICAL INFORMATION

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg
Subchronic Toxicity:	No information available
Primary Irritation:	Substance does not generally irritate and is only mildly irritating to the skin Skin irritation
IARC:	Not listed
OSHA:	Not regulated
NTP:	Not tested
Remarks:	The toxicological data has been taken from products of similar composition
Special Studies:	No Information

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects:	Do not flush into surface water or sanitary sewer system.
Toxicity to fish:	LC50/96h (Rainbow trout) > 1000 mg/L; NOEC determined to be 1000 mg/L Polyetherimide sub-micron fiber.
Toxicity to algae:	EC50/96h (Pseudokirchneriella subcapitata) > 1000 mg/L; NOEC determined to be 1000 mg/L Polyetherimide sub-micron fiber.
Toxicity to daphnia:	EC50/48h (Daphnia magna) > 1000 mg/L; NOEC determined to be 1000 mg/L Polyetherimide sub-micron fiber.
Other information:	Based on the ecotoxicology studies conducted on fine particles/fibers in the sub-micron range, this material is not expected to be environmentally hazardous under normal use.
Ecotoxicity - Invertebrate Data:	Ecological damages are not known or expected under normal use.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products:	Where possible recycling is preferred to disposal or incineration. Dispose of in accordance with local regulations.
EWC waste disposal no:	702 - waste from the manufacture, formulation, supply and use of plastics, synthetic rubber and man-made fibres.

14. TRANSPORT INFORMATION

Transport Classification:	Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.
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DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

15. REGULATORY INFORMATION

This substance is classified and labelled according to Annex I of Directive 67/548/EEC, as amended.

International Inventories:

TSCA (USA):	Listed
DSL (Canada):	Not listed - Registration underway for one ingredient
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC (China):	Not listed - Polymer simplified notification approved under Sabic Innovative Plastics
KECL (Korea):	Listed
PICCS (Philippines):	Not listed - Polymer notification approved under Sabic
AICS (Australia):	Not listed - conditional or limited quantity approval
NZIoC (New Zealand):	Not listed - Confidential Listed
REACH Information:	For this product's REACH related information, please contact webinquiries@sabic-ip.com

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SVHC (REACH Regulation (EC) No 1907/2006 and 453/2010, as amended):

This product does not intentionally contain SVHC chemicals except as noted below. Incidental amounts of impurities, if present, would be below the threshold limit of 0.1% by weight.

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Fiberglass, EU/GHS classified 65997-17-3	30-70	Listed: July 1, 1990 Carcinogenic. (airborne, unbound particles of respirable size)
4,4'-isopropylidenediphenol (bisphenol A) 80-05-7	≤ 10ppm	Listed: May 11, 2015 Type of Toxicity: Female

RoHS EU Directive 2011/65/EU:

The subject product is in compliance with EU RoHS Directive 2011/65/EU. All below chemicals are not employed in the manufacture of the product: a.Cadmium and its compounds, b.Lead and its compounds, c.Mercury and its compounds, d.Hexavalent chromium compounds, e.Polybrominated biphenyls (PBBs), f.Polybrominated diphenyl ethers (PBDEs including Deca-BDE). The trace levels of heavy metals may be present as impurities within threshold limits (<0.1% for Pb, Hg, Cr VI, and <0.01% for Cd). We are disclosing this information, to the best of our knowledge, based upon data from our raw material manufacturers.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H351 - Suspected of causing cancer if inhaled

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Visit our public website to search, view and print Safety Data Sheets for commercial products:

<http://eur.sabic-ip.com/ordeur/pages/msds/MSDSSearch.jsp?app=sabic-ip>

SDS Scope:

Europe: Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 453/2010. This document is also applicable in other countries and regions.

Prepared by: Product Stewardship & Toxicology

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End of Safety Data Sheet